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SATO SEIJI****(54) MANUFACTURE OF RESIN MOLDED OBJECT
FITTED WITH MAGNET**

(57) Abstract:

PROBLEM TO BE SOLVED: To prevent a magnet from being damaged by a simple means.

SOLUTION: To a cylindrical magnet 15 composed of a fragile material is inserted and arranged in the cavity of a mold and a main body resin 20 is injected into the hollow part of the magnet 15 and cured to integrally mold the magnet and the resin. A reinforcing resin 18 is injected and filled into the space formed between the inner peripheral wall surface of the cavity and the outer peripheral surface of the magnet and cured to form a reinforced resin object and, in this state, the main body resin 20 is injected into the hollow part of the magnet 15 and cured to obtain a resin molded object 22 fitted with the magnet wherein a resin molded object 21 is integrally molded in the hollow part of the magnet 15.

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